

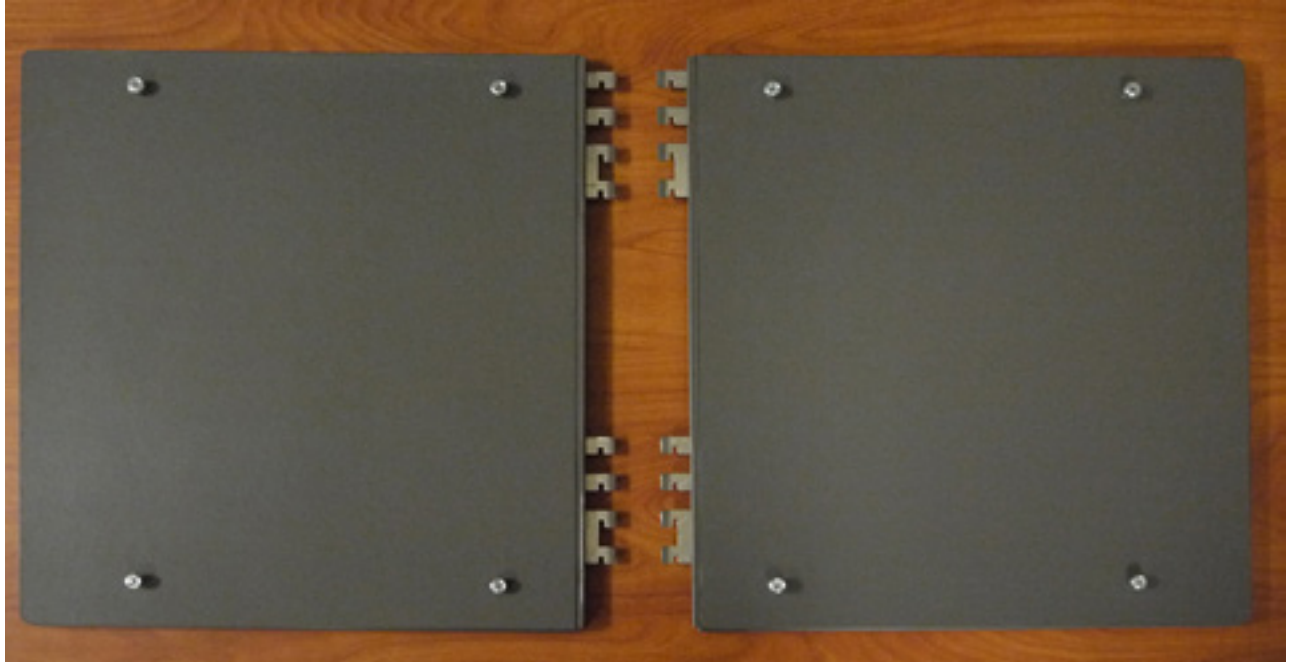
Echo Systems

Shelf Installation

1

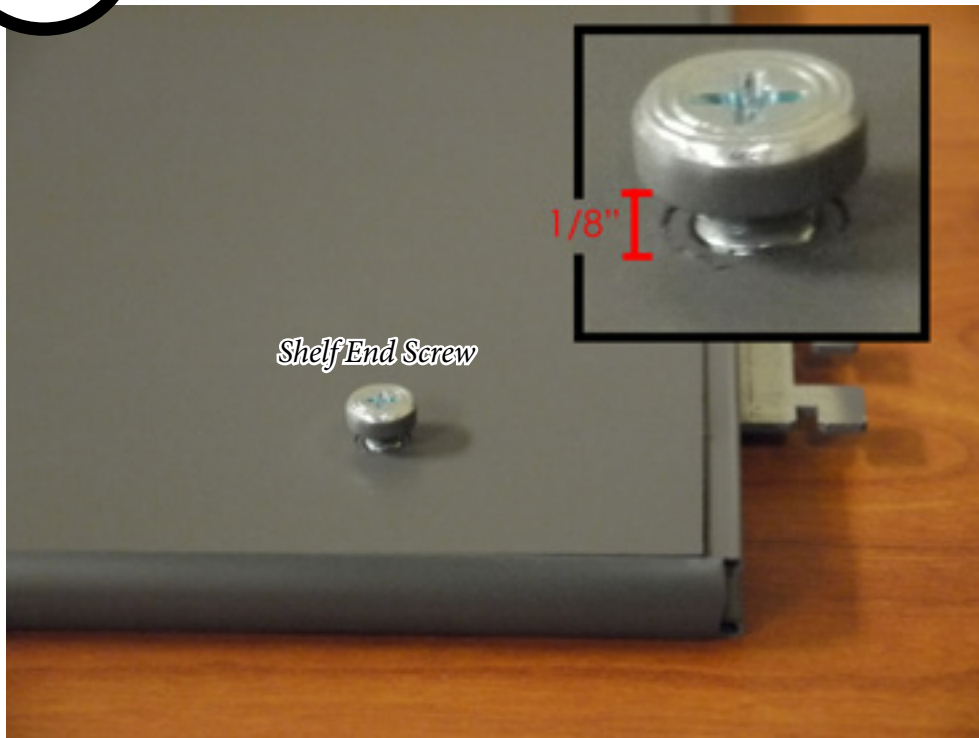
Follow steps 1 through 10 only for Shelf installation

Follow steps 1 through 17 for Shelf with Flipper Door installation



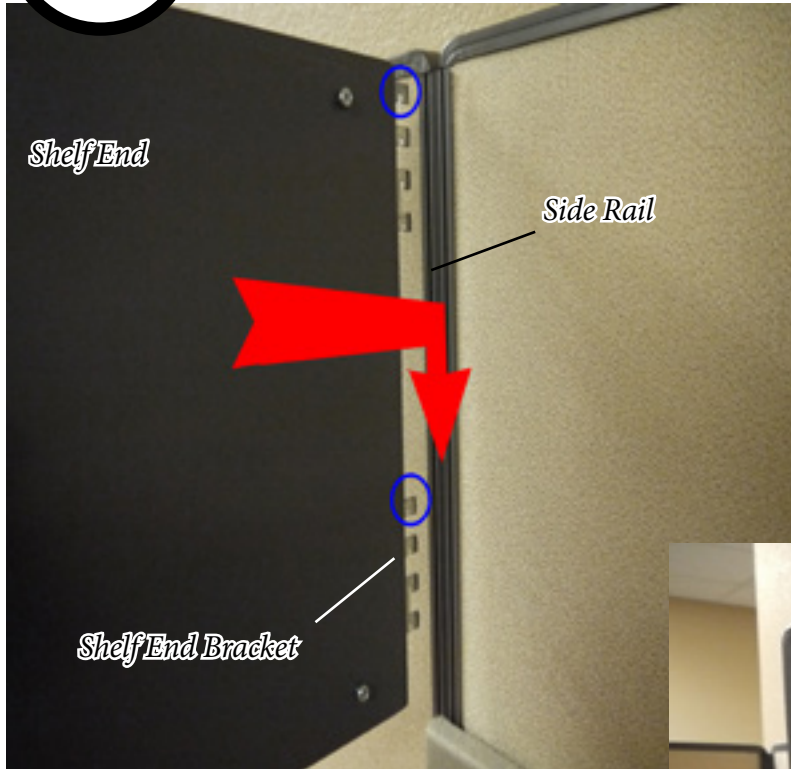
2

Ensure all **Shelf End Screws** are backed out about 1/8" from the Shelf End Insert.



3

Slide the **Shelf End** in and down into the **Side Rail** (red arrow). Take note of which **Side Rail** notch that the top **Shelf End Bracket** slides into (blue circles)



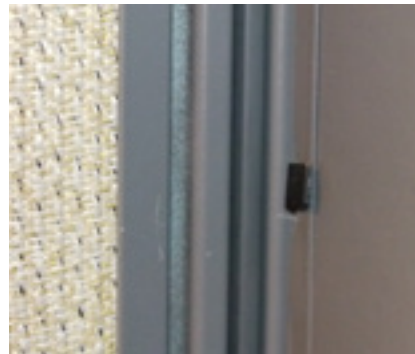
4



5



Shelf End Locking Clip



Insert **Shelf End Locking Clip** into the top of one of the **Side Rail** notches that the top of the **Shelf End Brackets** fit into. (step 3)

6

Ensure **Shelf End Screws** should face each other



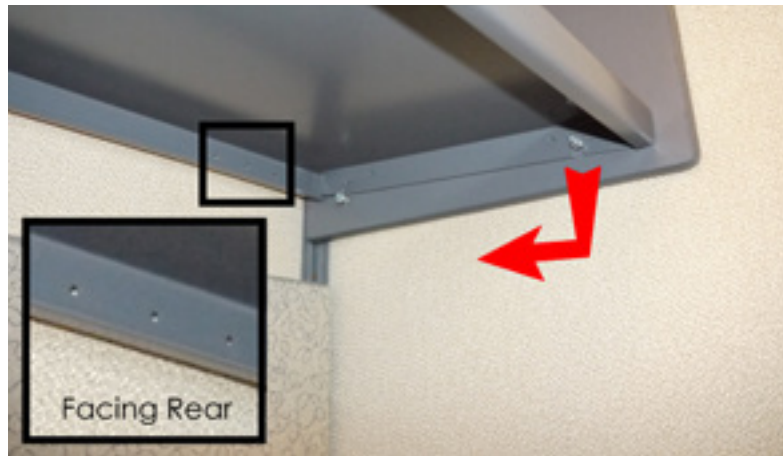
7



For the Bottom Shelf: the six holes (3 on each side) should face the back.

8

Line up the front notch with the front **Shelf End Screws** until it slides in.



9

Push the **Shelf Pan** towards the back, until the rear notch lines up with the rear **Shelf End Screws**



with a #2 Phillips screwdriver, hand tighten the **Shelf End Screws**.

**DO NOT OVER TIGHTEN!**

10





11

For the Top Shelf: the six holes (3 on each side) should face the front.

Line up the rear notch with the front shelf end screws until it slides in.

Pull the **Shelf Pan** towards the front until the rear notch lines up with the rear **Shelf End Screws**

12



with a #2 Phillips screwdriver, hand tighten the **Shelf End Screws**.

**DO NOT OVER TIGHTEN!**

13





14

Place the **Flipper Door** on top of the **Overhead Assembly**

15



Ensure that the **Flipper Door Hinge** is in front of the top shelf by sliding the hinge forward.

Partially insert the screws into the two **Flipper Door Hinges**. Center the **Flipper Door** to ensure proper operation, then hand tighten the screws.

16



17



Note: Ensure the **Lock Housing** is in an unlocked position prior core insertion